## **HVCSDK** Recirculating Kit



## INSTALLATION INSTRUCTIONS HVCSDK DUCTLESS CONVERSION KIT FOR OUT THE SIDE VENTING USED WITH HVC390SS POWER PACKS

(Consult local building codes)

- 1) Install the HVC390SS per installation instructions shipped with unit.
- 2) Remove aluminum filter or baffle filter and insert **charcoal filter** (*HVCFILTER*), reposition aluminum filter or baffle filter over charcoal filter and snap into place.
- 3) Connect **6" Round Flexible Metal Duct Pipe** to **Reducer/Transition piece** and **Backdraft Damper** (optional) with UL listed aluminum foil duct tape. Pipe may need to be trimmed to desired length.
- 4) Connect Straight **Stack Boot** to **Flexible Metal Ducting.** Secure with UL listed aluminum foil duct tape.
- 5) Carefully bend Flexible Metal Duct Pipe and Stack Boot assembly so that it alligns with desired discharge point making sure bend is gradual and ducting is not kinked.
- 6) Measure and cut a 4" x 10" hole in right or left side of the **Chimney Extension**, positioned in line with the stack boot opening.
- 7) Install Chimney Extension.
- 8) Position Grill Plate over opening on side of Chimney Extension.
- 90 Periodically replace Charcoal Filter. Filter cannot be washed.

